clover  turtle  arm
paper  corn  bird
stem  wheel  dirt
flower  first  stew
horse  hat  purse
Answer Key

ar: car, cart, star, shark, arm, farm, card, scar

er: tiger, clover, flower, paper, river, under, soccer, over

ir: girl, shirt, skirt, bird, circle, dirt, first, stir

or: corn, fork, horse, acorn, torch, short, storm, forty

ur: purse, fur, turkey, turtle, nurse, turn, hurt, curtain