-are

bare  care
fare  dare
hare  square
scare  share
car
far
tar
scar
par
jar
star

-bar
-ar
bark   dark
park   mark
lark   stark
shark   spark
-art

cart    dart
mart    part
 tart    chart
smart    start

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-all

ball
call
fall
hall
mall
tall
wall
small
jaw   law
paw   raw
saw   claw
draw   straw
-ore

bore core
more sore
chore score
store chore